

Resin Number: 29302
Material Number:

Last Updated: 5/28/2002
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DESCRIPTION

Varcum 29302 is a two-step, powdered phenolic resin.

APPLICATION

- Cold pressed snagging wheels.
- Centerless grinding wheels.
- General purpose cutoff wheels.
- Roll grinding wheels.

FEATURES

- Wheels bonded with this resin exhibit high strength at both room and elevated temperatures.
- Can be formulated in combination with the usual wetting agents, fillers and additives.

TYPICAL PROPERTIES

		<u>Test Method</u>
Screen % on 200 Mesh	2.0	DCT 4007A
Inclined Plate Flow @ 125°C, mm	40.00	DCT 4009A
Hexa, %	9.05	DCT 4019A

Durez test methods are available upon request.

SOLUBILITY

Soluble lower alcohols, esters and ketones although solutions have slight haze or sediment. Not soluble in aromatic hydrocarbons, but solutions in true solvents will tolerate the addition of aromatic hydrocarbons

STORAGE

This product is a stable material that has little or no tendency to lump when maintained in closed containers.

PACKAGING AND SHIPPING

Available in non-returnable fiber drums, 250 pounds net, and 50 pound bags. This product is not DOT regulated in drums and bags.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,
STORING OR USING THIS PRODUCT.