

Resin Number: 29320

Last Updated: 2/12/2001

Material Number:

Page 1 of 1

DESCRIPTION

Varcum 29320 is a long-flow, two-step, powdered phenolic resin.

APPLICATION

Cutoff wheels, wheel segments and centerless grinding wheels where resistance to the deteriorating effects of wheel coolants is required.

FEATURES

Exhibit excellent grinding action in light-duty and specialty-grinding applications.

OVEN CYCLES

Care should be taken in the scheduling of oven cycles and in proper packing of the wheels during oven loading to avoid slumping of the wheels during the oven cycle.

TYPICAL PROPERTIES

		<u>Test Method</u>
Inclined Plate Flow @ 125°C, mm	112.50	DCT 4009B
Hexa, %	5.65	DCT 4019A

Durez test methods are available upon request.

SOLUBILITY

Soluble in lower alcohols, esters, and ketones. Not soluble in aromatic hydrocarbons, but solutions in true solvents will tolerate the addition of aromatic hydrocarbons.

STORAGE

This product is a stable material that has little or no tendency to lump when maintained in closed containers. Store in a cool, dry location at 75°F or less.

PACKAGING AND SHIPPING

Available in non-returnable fiber drums, 225 pounds net. This product is not DOT regulated in drums.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,
STORING OR USING THIS PRODUCT.