

Resin Number: 29324

Last Updated: 1/28/2002

Material Number:

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DESCRIPTION

Varcum 29324 is a two-step, powdered phenolic resin.

APPLICATION

A modifier for slow-curing resins used in the production of grinding wheels.

FEATURES

Provides quicker setting of the resin bond, thereby reducing wheel processing difficulties related to soft bond structure in the early stages of oven baking.

TYPICAL PROPERTIES

		<u>Test Method</u>
Inclined Plate Flow @ 125°C, mm	32.50	DCT 4009A
Hexa, %	7.35	DCT 4019A

Durez test methods are available upon request.

SOLUBILITY

Soluble in lower alcohols, esters, and ketones. Not soluble in aromatic hydrocarbons, but solutions in true solvents will tolerate the addition of aromatic hydrocarbons.

STORAGE

This product is a stable material that has little or no tendency to lump when maintained in closed containers. Store in a cool, dry location at 75°F or less.

PACKAGING AND SHIPPING

Available in non-returnable fiber drums, 225 pounds net. This product is not DOT regulated in drums.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,
STORING OR USING THIS PRODUCT.