

Resin Number: 29336

Last Updated: 2/14/2001

Material Number:

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**DESCRIPTION**

Varcum 29336 is a pulverized epoxy and phenolic resin combination containing hexamine curing agents.

**APPLICATION**

General purpose binder for bonded abrasives.

**FEATURES**

- Provides a softened grinding action in grinding wheels.
- Provides improved crack resistance in wheels subjected to high pressure and high grinding heat conditions.
- Provides superior adhesion to the fiber in glass fiber reinforced wheels.

**TYPICAL PROPERTIES**

		<u>Test Method</u>
Inclined Plate Flow @ 125°C, mm	27.50	DCT 4009B
Hexa, %	1.20	DCT 4019A

Durez test methods are available upon request.

**STORAGE**

This product is a stable material that has little or no tendency to lump when maintained in closed containers. Store in a cool, dry location at 75°F or less.

**PACKAGING AND SHIPPING**

Available in non-returnable fiber drums, 250 pounds net. This product is not DOT regulated in drums.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,  
STORING OR USING THIS PRODUCT.