

Resin Number: 29338B

Last Updated: 10/18/2001

Material Number:

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**DESCRIPTION**

Varcum 29338B is a two-step powdered phenolic resin.

**APPLICATION**

Varcum 29338B is used in the manufacture of grinding wheels.

**FEATURES**

- A medium condensation resin designed for general purpose formulating, particularly in medium and medium-high density wheels.
- Uses include cold pressed snagging wheels, centerless grinding wheels and general purpose cutoff wheels.
- Standard grinding wheel production techniques apply when manufacturing wheels formulated with this resin.
- May be used in combination with any of the usual wetting agents, fillers, and additives.

**TYPICAL PROPERTIES**

		<u>Test Method</u>
Inclined Plate Flow @ 125°C, mm	27.50	DCT 4009B
Hexa, %	9.05	DCT 4019A

Durez test methods are available upon request.

**SOLUBILITY**

Soluble in lower alcohols, esters, and ketones. Not soluble in aromatic hydrocarbons, but solutions in true solvents will tolerate additions. Solution may be slightly hazy.

**STORAGE**

This product is a stable material that has little or no tendency to lump when maintained in closed containers. Store in a cool, dry location at 75°F or less.

**PACKAGING AND SHIPPING**

Available in non-returnable fiber drums, 250 pounds net. This product is not DOT regulated in drums.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,  
STORING OR USING THIS PRODUCT.