

Resin Number: 94635LV

Last Updated: 9/4/2003

Material Number:

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**DESCRIPTION**

Varcum 94635LV is a thermosetting, one-step, liquid phenolic resin in solvent.

**APPLICATION**

Baking-type, metal coating formulations.

**FEATURES**

- Outstanding resistance to acids, salts, solvents, oils and water.
- Good durability and abrasion resistance.
- Fast curing resin.
- Moderate flexibility.

**FORMULATION**

For additional flexibility, any compatible alkyd or vinyl resin may be added as a plasticizer. This resin is recommended for use with epoxy resins for metal coatings and related applications.

**TYPICAL PROPERTIES**

		<u>Test Method</u>
Viscosity @ 25°C, cps	2,000.00	DCT 4003F
Non Volatile, %	72.50	DCT 4005A

Durez test methods are available upon request.

**SOLUBILITY**

Soluble in ketones, esters and alcohols. Has limited solubility in aromatic hydrocarbons.

**STORAGE**

Properties will change during storage. The degree of property change is dependent on the length and temperature of storage. For optimum property control refrigeration at 40°F is necessary. Storage temperature above 75°F must be avoided.

**PACKAGING AND SHIPPING**

Available in non-returnable metal drums containing 400 pounds net weight of resin.

READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,  
STORING OR USING THIS PRODUCT.